

02-23-00 A
PATENT APPLICATION TRANSMITTAL LETTER

ATTORNEY'S DOCKET NO. 97-2-718

TO THE COMMISSIONER OF PATENTS AND TRADEMARKS:

Transmitted herewith for filing is the patent application of Michael J. Bonavita, Steven M. Boyd, Ronald E. Thomas, Richard P. Walker, Douglas G. Seymour, for ELECTRICAL CONNECTOR.

Enclosed are:

7 sheets of drawings;
specification, 9* pages, 5 claims
Declaration (Unsigned)
Authorization to charge Deposit Account
Post Card Receipt

CLAIMS AS FILED

TOTAL CLAIMS: 5
INDEPENDENT CLAIMS: 2
TOTAL FILING FEE: \$690.00
RECORDING OF ASSIGNMENT: \$40.00

Please charge Deposit Account No. 15-0689 in the amount of \$ 730.00

The Commissioner is hereby authorized to charge any additional fees which may be required at any time during the prosecution of this application without specific authorization, or to credit any overpayment to Deposit Account No.15-0689.

This sheet is provided in triplicate.

EXPRESS MAIL CERTIFICATE

"Express Mail" label number EM337 923 425US

Date of Deposit _____

I hereby certify that the above described papers and fees are being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated above and addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231.

William H. McNeill

(Signature of person mailing paper or fee)

William H. McNeill
OSRAM SYLVANIA Inc.
100 Endicott Street
Danvers, MA 01923

Tel.No. (978) 750-2241

jc564 U.S. PRO
09/510077
02/22/00

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

TITLE

5

ELECTRICAL CONNECTOR

INVENTORS AND POST OFFICE ADDRESSES

10

Michael J. Bonavita
RD 1, Box 1163
Russell, PA 16345

15

Steven M. Boyd
210 Jackson Avenue
Warren, PA 16365

20

Ronald E. Thomas
404 River Road
Warren, PA 16365

25

Richard P. Walker
RD 1
Saegertown, PA 16433

Douglas G. Seymour
47 Grandview Avenue
Lakewood NY 14750

TECHNICAL FIELD

5 This invention relates to electrical connectors and more particularly to miniature electrical connectors having superior alignment capabilities during assembly, increased contact density and ruggedness suitable for automotive applications.

BACKGROUND ART

10 Electrical connectors are used in multiple applications in many areas. Particularly prevalent is their use in automobiles where the current emphasis has been on combining great reliability, miniaturization and reduced cost. These features have been absent from the connectors now on the market.

15 DISCLOSURE OF INVENTION

It is, therefore, an object of the invention to obviate the disadvantages of the prior art.

It is another object of the invention to enhance connector assembly operations.

20 It is yet another object of the invention to provide a connector that is economical to manufacture, small in size yet provided with increased density of contacts.

25 It is still another object of the invention to provide a connector housing having provisions for accepting electrical contacts that are of less than perfect configuration.

30 These objects are accomplished, in one aspect of the invention, by an electrical connector that comprises an electrically insulating housing having a front end and a back end displaced along a longitudinal axis. An electrical contact receiving aperture is formed in the housing and is arrayed parallel to the longitudinal axis. The back end of the connector housing further includes a contact receiving entrance that has a given cross-sectional, one-way footprint and has a given length "L" along the longitudinal

axis. An electrical contact is positioned in the contact-receiving aperture, and has the same cross-sectional, one-way footprint as the entrance. At least a portion of the longitudinal length of the contact, designated "L1" is sufficient to retain engagement with the contact receiving entrance until the contact enters the electrical contact-receiving aperture in the insulating housing.

The one-way footprint assures correct alignment of the contact with the housing aperture and allows for a much smaller contact with lesser spacing between contacts, thus allowing for a greater contact density and a miniaturization of the connector.

10

In a preferred embodiment of the invention, the contact receiving aperture in the housing has a slightly larger cross-section than that of the contact and, additionally, has a grosser shape than that of the given, one-way, cross-sectional footprint, which permits slightly misaligned or crooked contacts to still be fed into the connector housing. This provision, which allows the connector to accept contacts of less than perfect configuration, reduces the cost of assembly of the connector. In a still further embodiment, the contact-receiving aperture in the connector housing includes a locking tongue that fixedly holds a completely inserted contact within the aperture.

20 BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a perspective view of a connector housing in accordance with an aspect of the invention;

25 Fig. 2 is an elevational, sectional view of the connector of Fig. 1;

Fig. 3 a is view similar to Fig. 2 with a contact partially inserted and engaging the locking tongue;

30 Fig. 4 is a view similar to Fig. 3 with a contact completely inserted and the locking tongue disabler in position;

Fig. 5 is a perspective view of the gasket retainer illustrating one embodiment of a one-way, cross-sectional area;

Fig. 6 is a diagrammatic view of the one embodiment of the one-way cross-sectional area;

Fig. 7 is a perspective view of a contact employing the one-way cross-sectional area;

Fig. 8 is a front elevational view of the contact of Fig. 7; and

Fig. 9 is a perspective view of one form of locking tongue disabler.

BEST MODE FOR CARRYING OUT THE INVENTION

15 For a better understanding of the present invention, together with other and further objects, advantages and capabilities thereof, reference is made to the following disclosure and appended claims taken in conjunction with the above-described drawings.

20 Referring now to the drawings with greater particularity, there is shown in Fig. 1 an electrical connector 10 having an electrically insulating housing 12, a front end 14 and a rear end 16, displaced along a longitudinal axis 18 (see Fig. 2.). A plurality of electrical contact receiving apertures 20 extends through the housing 12.

25 Formed interiorly of aperture 20 is a locking tongue 24 having a cam edge 24a and contact stop 24b. A flexible gasket 26 is positioned at the rear end 16 of housing 12 and fits inside a housing extension 12a and contains a plurality of contact receiving gasket apertures 32, alike in number and location to apertures 20.

30 A gasket retainer 30 is fitted over housing extension 12a and fixed thereon by at least one cammed boss 12b on housing extension 12a engaging a formed opening 30b in a peripheral wall 30c of the gasket retainer 30. The gasket retainer 30 is provided with

a plurality of electrical contact receiving entrances 32, each of which entrances having a given cross-sectional, one-way footprint 34. One embodiment of such a footprint is shown diagrammatically in Fig. 6 as comprising a basic quadrangle with a corner missing. The configuration is shown also in Fig. 5 which also illustrates a preferred 5 embodiment wherein the entrances 32 of one row are oriented 180° from the other row.

An electrical contact 36 (Fig. 7) is positioned in housing aperture 20. By way of example, the contact 36 can be similar to one shown in U.S. Patent No. 5,941,741. In 10 this instance the electrical contact 36 is a female contact having a hollow, male receiving contact portion 36a which has the same cross-sectional, one-way footprint as entrance 32 so that contact 36 can be inserted into the housing 12 only one way. Positioned rearwardly from contact receiving portion 36a is a wire receiving portion 36b that has a second cross-sectional area smaller than cross-sectional area of the 15 footprint. Area 36b is provided with wings 36d for crimping a stripped wire and wings 36e for crimping about the wire insulation, thus firmly attaching an electrical wire 36f (see Fig. 4) to the contact 36. Because the entrance 32 in gasket retainer 30 provides the necessary orientation, as will be described more fully hereinafter, it is not necessary for the electrical contact receiving aperture 20 in housing 12 to have the 20 same footprint. Actually, it is preferred that aperture 20 have a grosser configuration than the contact. By "grosser" is meant a more regular configuration that will accept the one-way cross-section without requiring the original orientation. In this particular case, the cross-section of aperture 20 can be simply quadrangular, greatly simplifying the manufacture of housing 12 and reducing the cost. This feature also allows the 25 insertion of a contact 36 that may have been slightly malformed during the wire crimping operation. Also, while the one-way cross-sectional area of this particular contact 36 has been shown to be a modified quadrangle formed by using an overlapping fold 36g on the top of the contact, it is to be understood that other unique cross-sections could be employed, such as elliptical or triangular. The important 30 feature is that the entrance 32 and the initial or front portion of the contact 36 share the same cross-section and that this cross-section permits only a single, desired orientation.

When the contact 36 is fully inserted as shown in Fig. 4, the front of the contact will abut stop 14a while the contact stop 24b on flexible locking tongue 24 engages the rear lip 36c of the contact 36, thus completely fixing the contact 36 within aperture 5 20.

Also important in insuring the proper alignment of contact 36 is the longitudinal length L1 of the male contact-receiving portion 36a. This length is at least as long as the length L, shown in Fig. 3, which is the length of the distance from the back end 10 16, containing the footprint 34, to the beginning of the aperture 20. This insures that the very front of contact 36 enters the aperture 20 before rear lip 36c of contact 36 leaves the orientation feature of the footprint.

As the contact continues its insertion into the aperture 20, the front end of contact 36 15 engages the cam 24a of the displaceable locking tongue 24 and lifts it into the space 24c. Upon the completion of the insertion, when contact 36 hits stop 14a, the tongue 24 will flex back to its original position and contact stop 24b will engage the rear lip 36c of contact 36. Then the locking tongue disabler 38 is pushed into position from 20 the front end 14 of housing 12 thus preventing future movement on tongue 24 while the disabler is in position. This locking tongue disabler is shown in perspective view 25 in Fig. 9. The disablers 38, one for each contact, project from a base 38a containing a plurality of male contact receiving openings 38b alike in number and location to the apertures 20. The locking tongue disabler is held in its fixed and operative position by prongs 40 formed on the housing 12 engaging slots 40a formed on an interior surface of disabler 38.

While there have been shown and described what are at present considered the preferred embodiments of the invention, it will be apparent to those skilled in the art that various changes and modifications can be made herein without departing from the 30 scope of the invention as defined by the appended claims.

CLAIMS

What is claimed is:

- 5 1. A miniature electrical connector comprising:
 - an electrically insulating housing having a front end and a rear end displaced along a longitudinal axis;
- 10 an electrical contact-receiving aperture in said housing arrayed parallel to said longitudinal axis;
- 15 a displaceable locking tongue in said electrical contact receiving aperture;
- 20 a flexible gasket positioned at said rear end of said housing, said flexible gasket having a contact receiving gasket aperture;
- 25 a gasket retainer affixed to said rear end of said housing, said gasket retainer having an electrical contact receiving aperture therein, said gasket retainer electrical contact receiving aperture having a given cross-sectional one-way footprint;
- 30 an electrical contact positioned in said housing aperture, said electrical contact having said given cross-sectional one-way footprint, whereby only a single orientation of said contact in said gasket retainer electrical contact receiving aperture is permitted, said contact being retained in said electrical contact receiving aperture by said locking tongue when said contact is fully inserted therein; and
- 35 a displaceable locking tongue disabler associated with said front end.

2. The miniature electrical connector of Claim 1 wherein: said gasket retainer has a plurality of electrical receiving apertures, at least some of said apertures having said given cross-sectional one-way footprints oriented 180° from others of said apertures.

5

3. The miniature electrical connector of Claim 1 wherein: said front end is provided with electrical contact stops.

4. The miniature electrical connector of Claim 1 wherein: said electrical contact is a female contact having a hollow, male contact receiving portion of a given cross-sectional area and a wire receiving portion spaced therefrom, said wire receiving portion having a second cross-sectional area that is smaller than said given cross-sectional area.

15 5. An electrical connector comprising:

an electrically insulating housing having a front end and a back end displaced along a longitudinal axis

:

20 an electrical contact-receiving aperture in said housing arrayed parallel to said longitudinal axis;

25 said back end further including a contact receiving entrance having a given cross-sectional, one-way footprint and having a given length "L" along said longitudinal axis; and

30 an electrical contact positioned in said contact receiving aperture, said electrical contact having said given, cross-sectional, one-way footprint and at least a portion of its longitudinal length "L1" sufficient to retain engagement with said contact receiving entrance until said contact enters said electrical contact receiving aperture in said insulating housing.

ABSTRACT

An electrical connector that comprises an electrically insulating housing having a front end and a back end displaced along a longitudinal axis. An electrical contact receiving aperture is formed in the housing and is arrayed parallel to the longitudinal axis. The back end of the connector housing further includes a contact receiving entrance that has a given cross-sectional, one-way footprint and has a given length "L" along the longitudinal axis. An electrical contact is positioned in the contact-receiving aperture, and has the same cross-sectional, one-way footprint as the entrance. At least a portion of the longitudinal length of the contact, designated "L1" is sufficient to retain engagement with the contact receiving entrance until the contact enters the electrical contact-receiving aperture in the insulating housing. The one-way footprint assures correct alignment of the contact with the housing aperture and allows for a much smaller contact with lesser spacing between contacts, thus allowing for a greater contact density and a miniaturization of the connector.

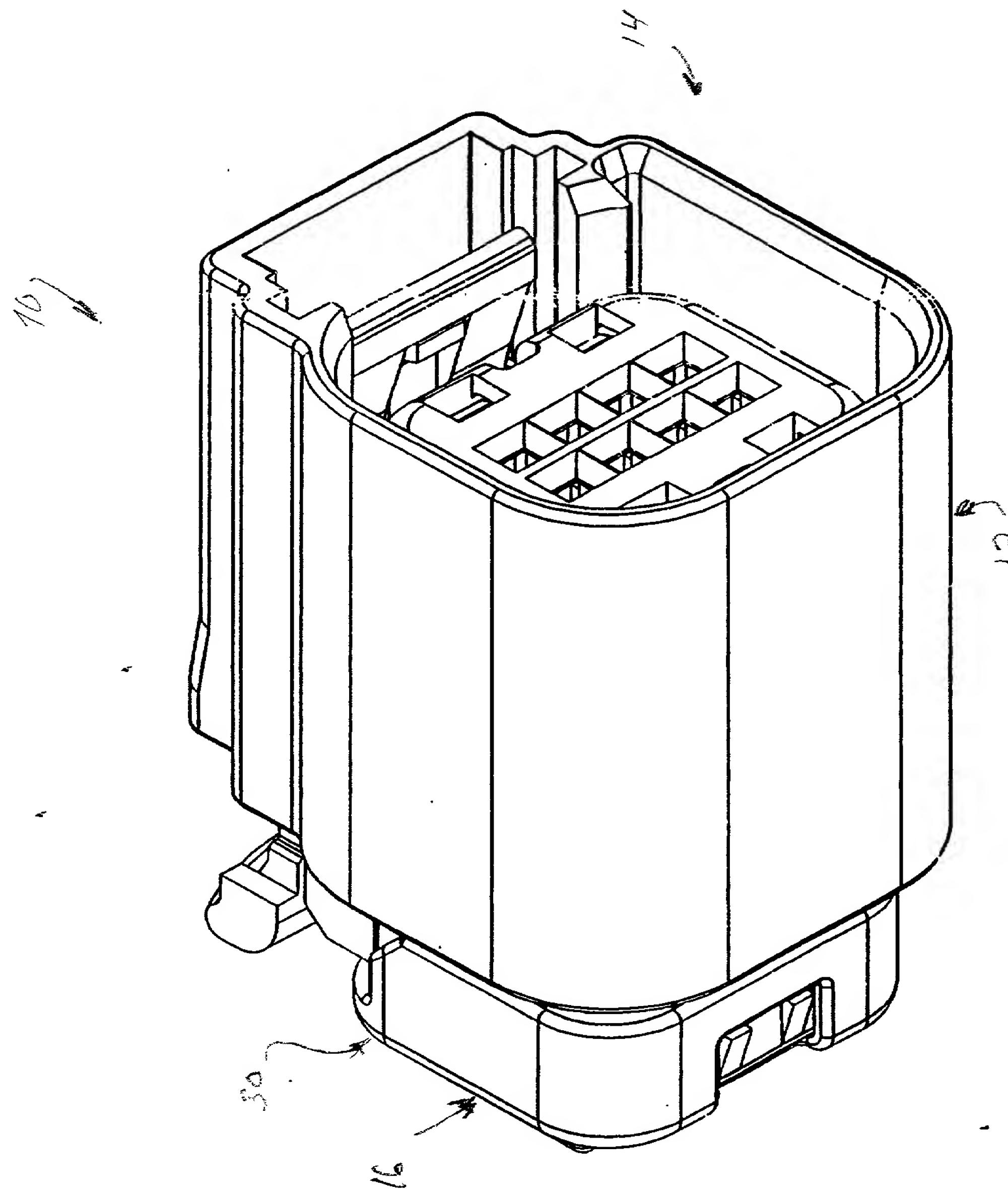


Fig. 1.

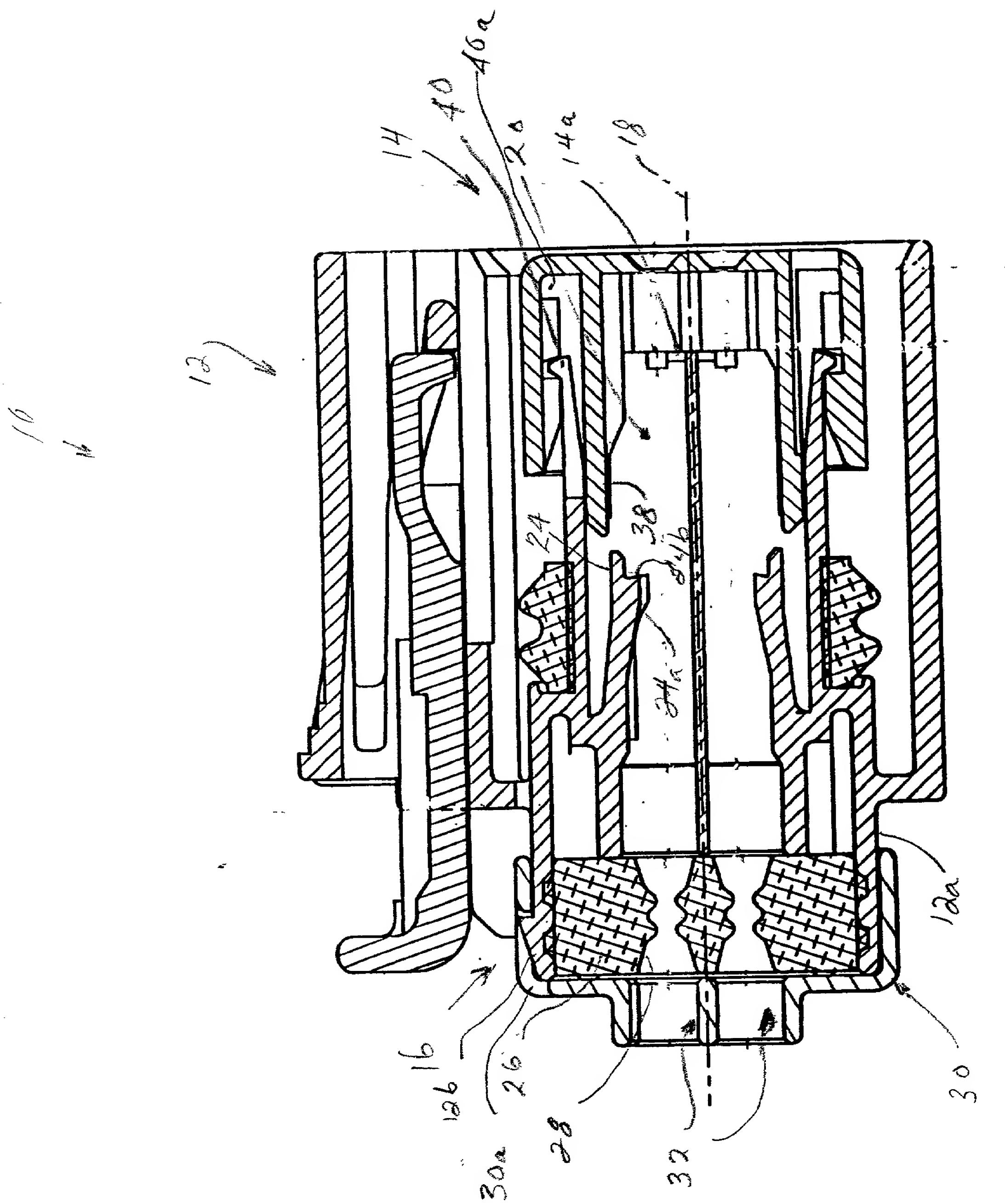
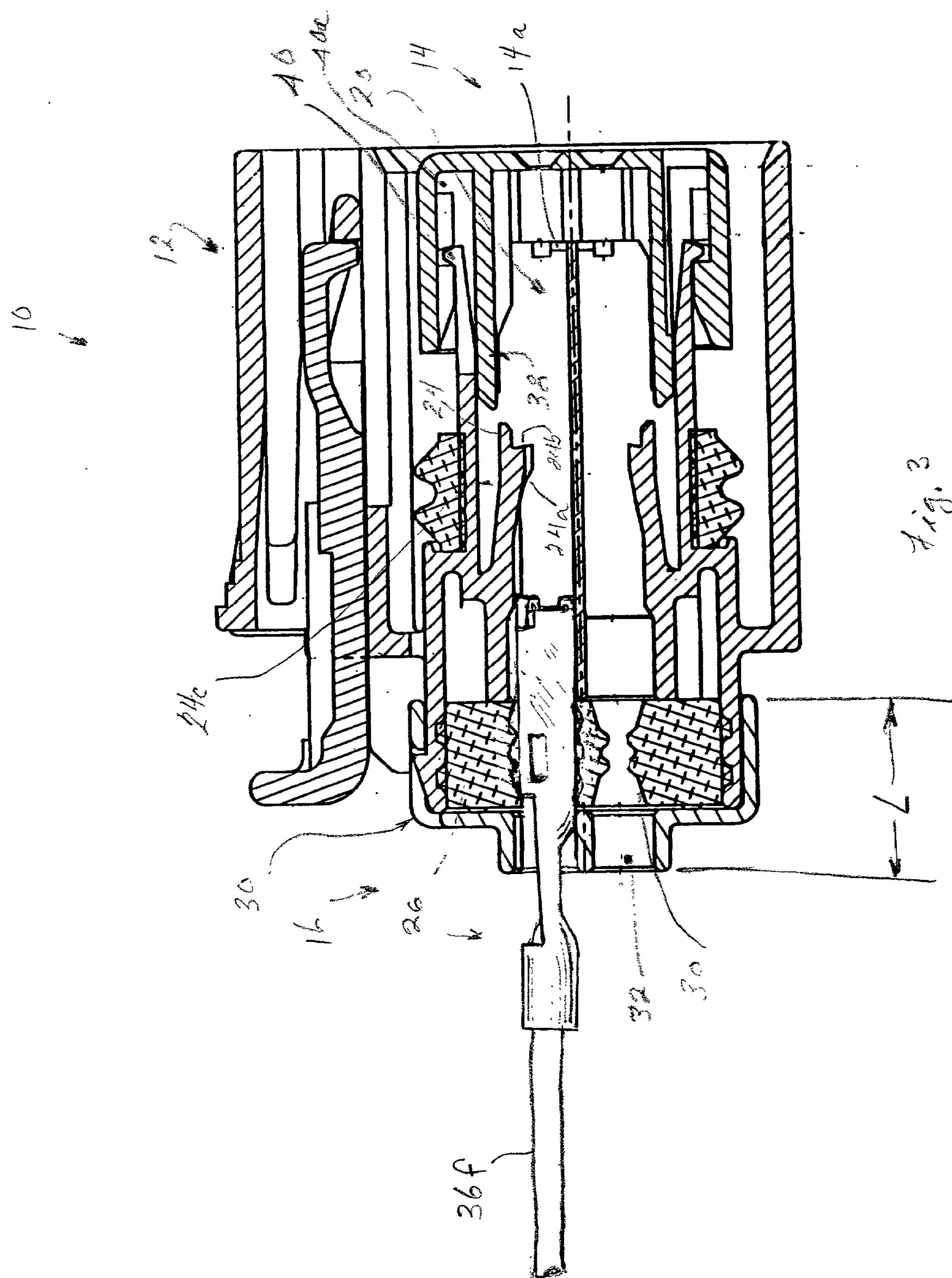
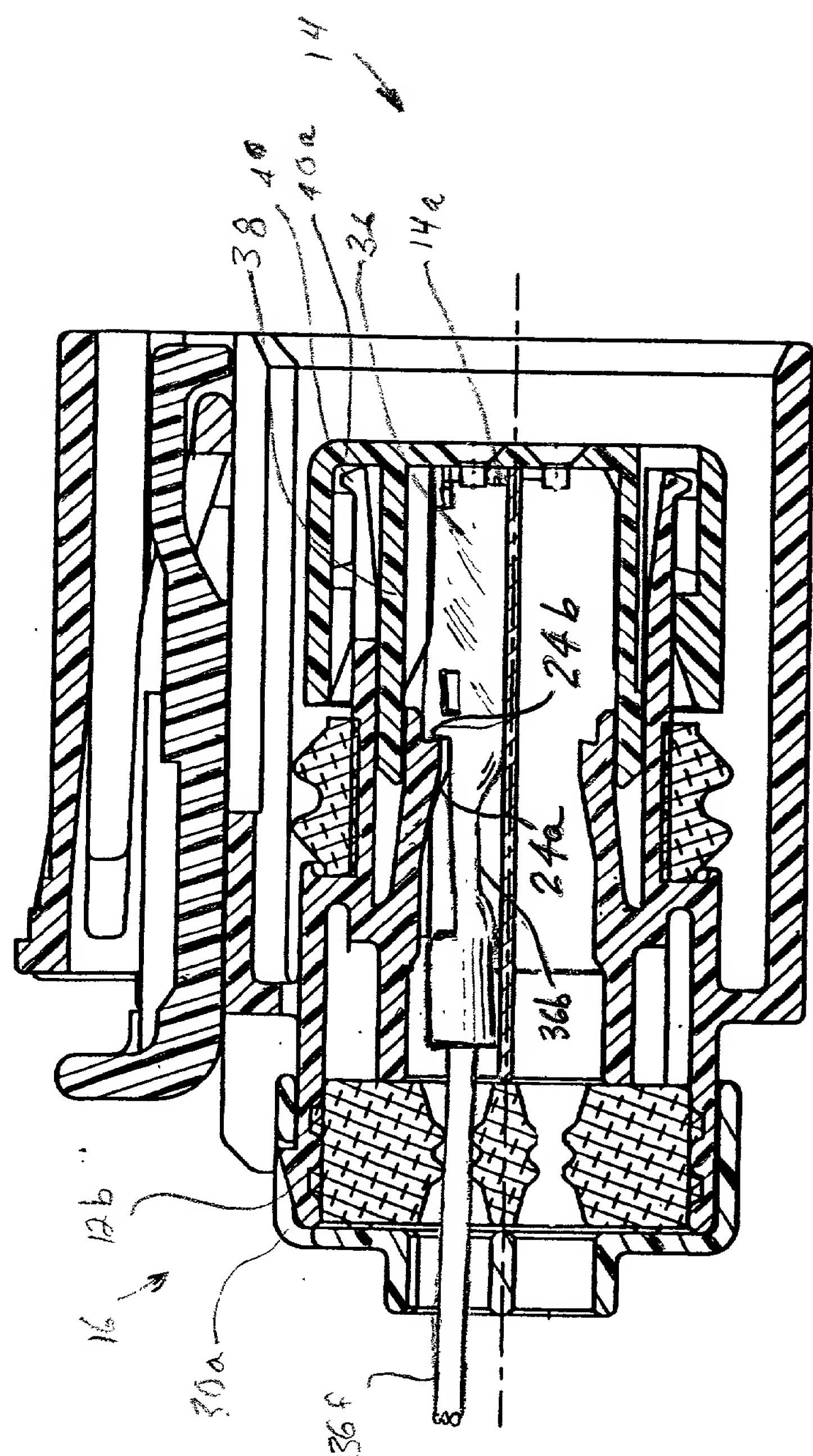
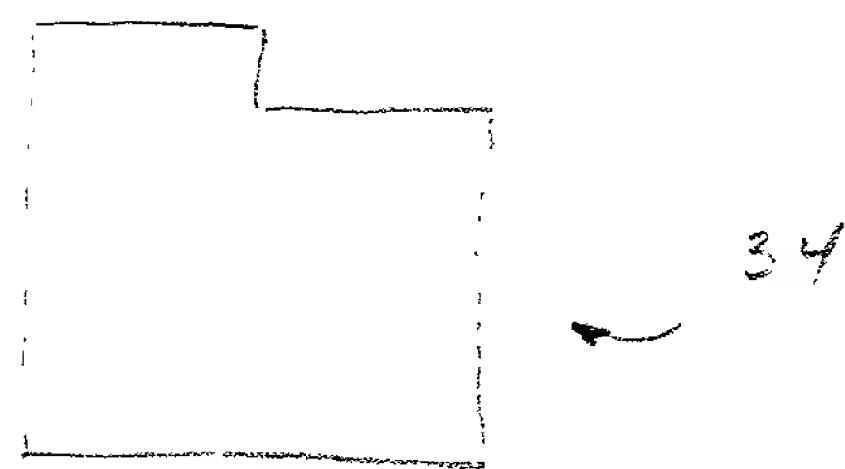
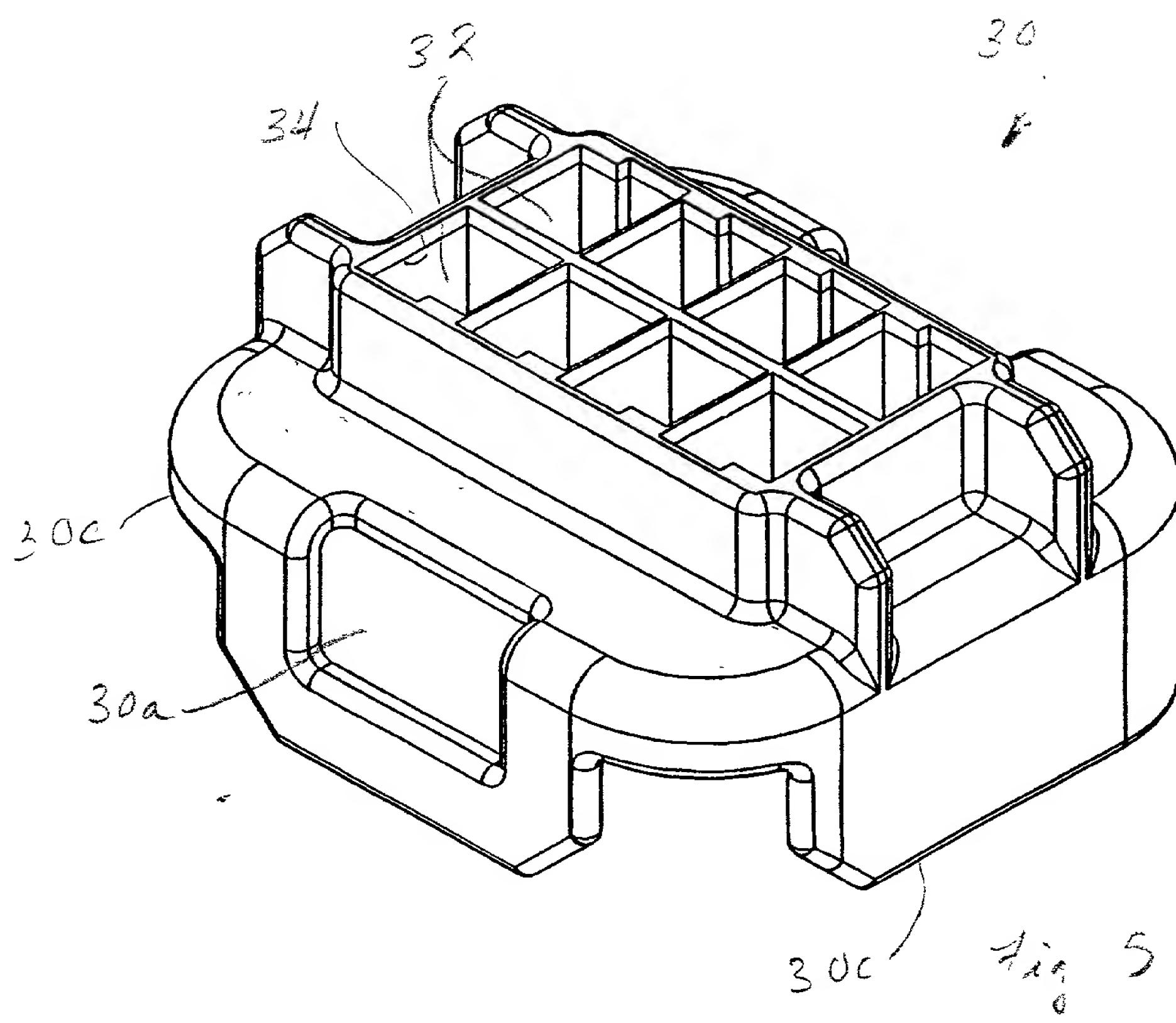


Fig. 2

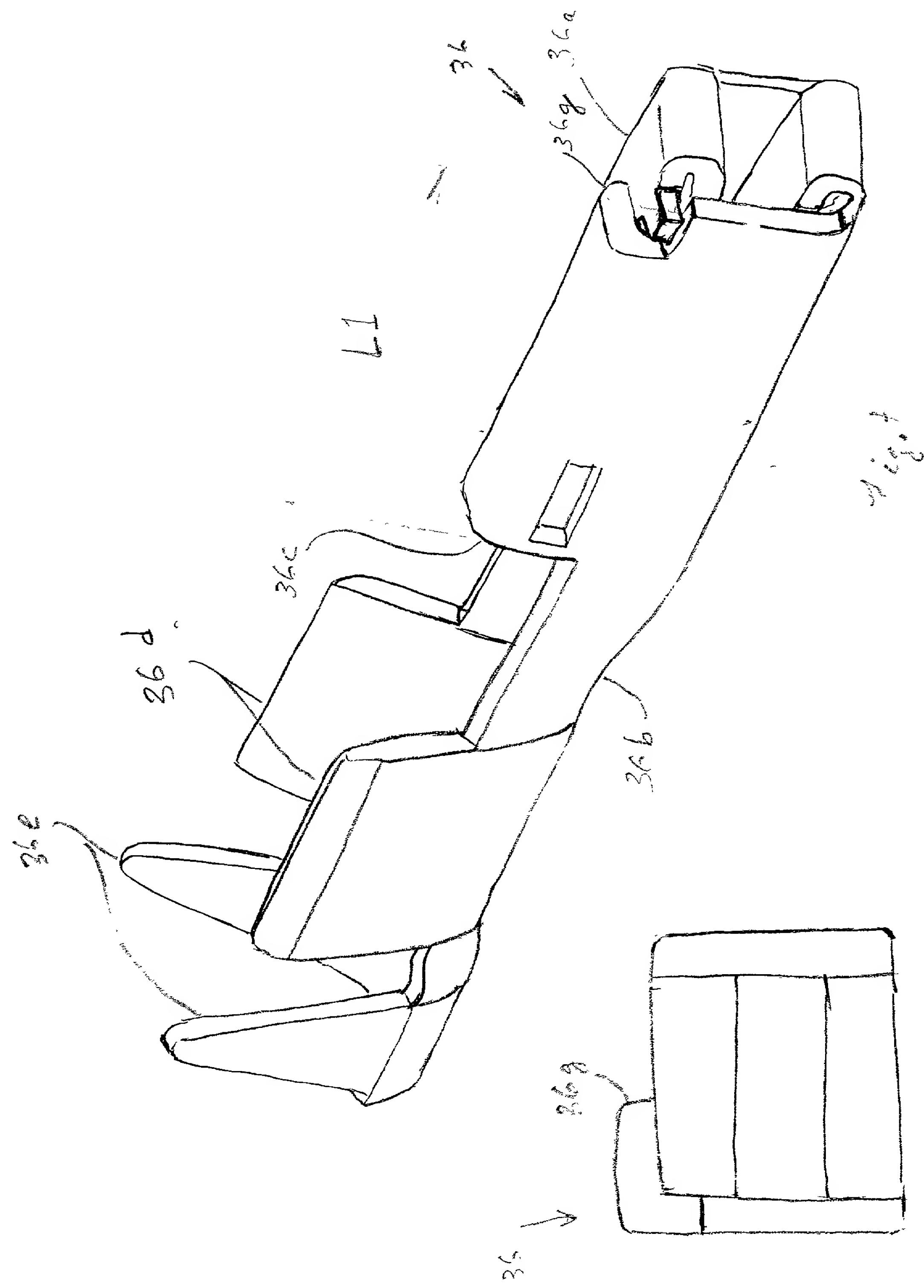




13. 4



as per 1st notation



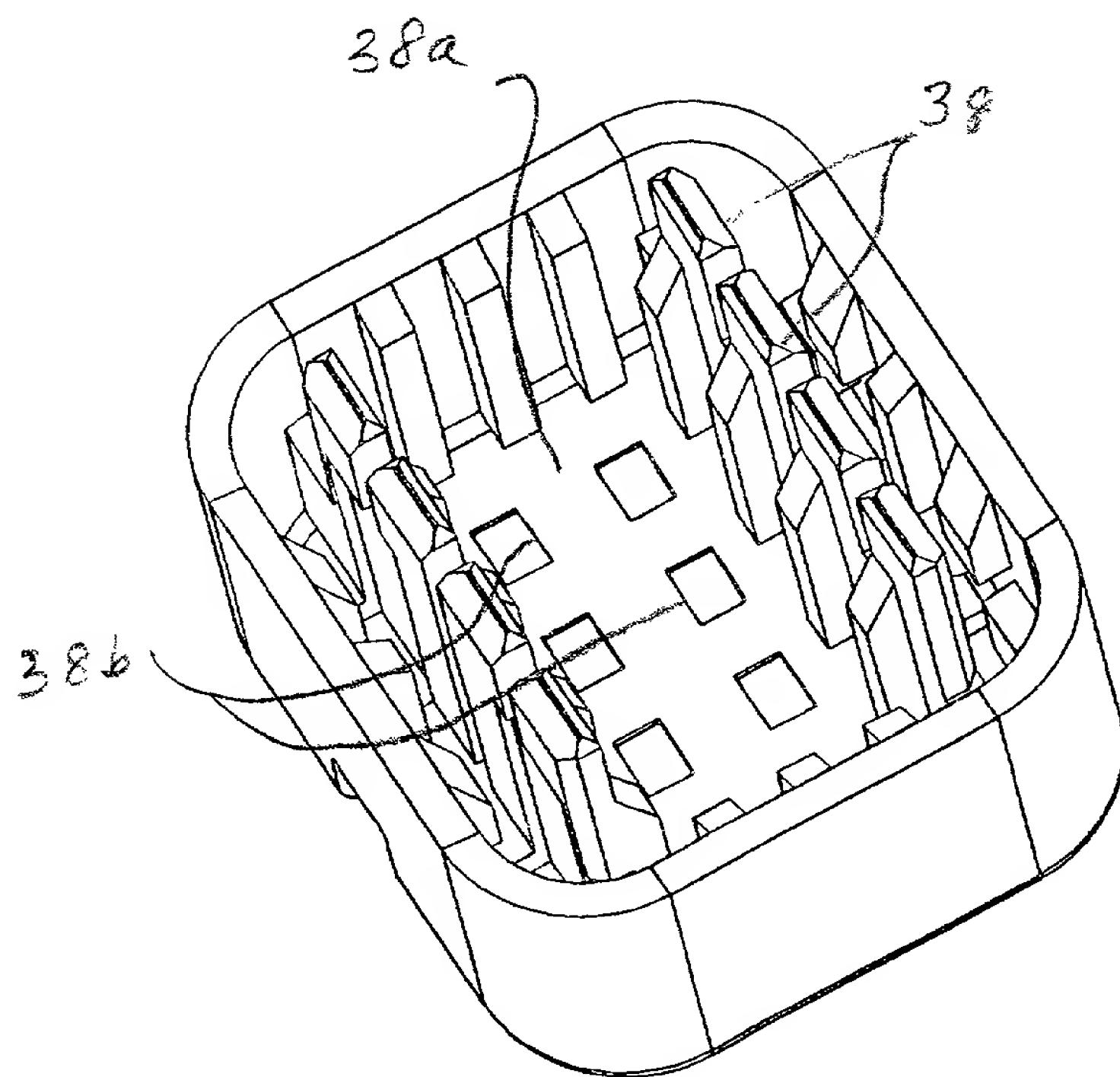


Fig. 9

DECLARATION

Docket No.: 97-2-718

As a below named inventor, I hereby declare that:

My residence and citizenship are as stated below.

I believe I am the original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled, ELECTRICAL CONNECTOR, the specification of which was filed February 22, 2000 and assigned Serial No. 09/

I hereby state that I have reviewed and understand the contents of the above identified specification including the claims, as amended by any amendment specifically referred to in this declaration.

I acknowledge the duty to disclose all information which is material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56.

I hereby appoint William H. McNeill, Reg. No. 24,426 to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. Please send all correspondence to:

William H. McNeill, Reg. No. 24,426
OSRAM SYLVANIA Inc.
100 Endicott Street
Danvers, MA 01923
Tel. No. (978) 750-2241

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Signature: _____ Date: _____
Inventor's name: Michael J. Bonavita Citizenship: USA
Residence: RD 1, Box 1163, Russell, PA 16345
Post Office Address: Same

Signature: _____ Date: _____
Inventor's name: Steven M. Boyd Citizenship: USA
Residence: 210 Jackson Avenue, Warren, PA 16365
Post Office Address: Same

Signature: _____ Date: _____
Inventor's name: Ronald E. Thomas Citizenship: USA
Residence: 404 River Road, Warren, PA 16365
Post Office Address: Same

Signature: _____ Date: _____
Inventor's name: Richard P. Walker Citizenship: USA
Residence: RD 1, Saegertown, PA 16433
Post Office Address: Same

Signature: _____ Date: _____
Inventor's name: Douglas G. Seymour Citizenship: USA
Residence: 47 Grandview Avenue, Lakewood, NY 14750
Post Office Address: Same